

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
28 December 2000 (28.12.2000)

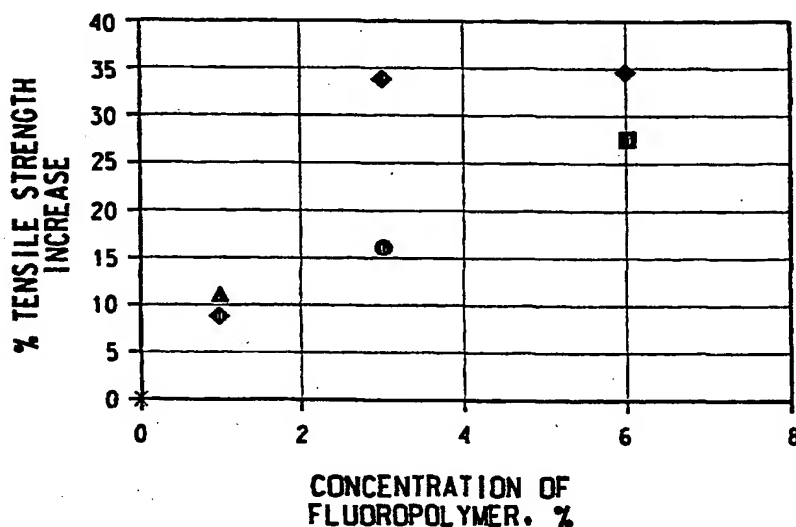
PCT

(10) International Publication Number  
**WO 00/79051 A1**

- (51) International Patent Classification<sup>7</sup>: D21H 25/18, D06M 15/256
- (21) International Application Number: PCT/US00/16234
- (22) International Filing Date: 13 June 2000 (13.06.2000)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
60/139,651 17 June 1999 (17.06.1999) US
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- (81) Designated States (national): AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian

[Continued on next page]

(54) Title: PRESERVATION OF PAPER AND TEXTILE MATERIALS



(57) Abstract: A method is disclosed for strengthening a paper or textile article. The method involves (a) applying to the article a solution of an amorphous fluoropolymer in a perfluoroalkane solvent; and (b) drying the article. Also disclosed are strengthened paper and textile articles which include a fibrous paper or textile substrate, and amorphous fluoropolymer interconnecting fibers of the substrate.

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\* NONE

● TEFLON<sup>®</sup> AF1600

■ TEFLON<sup>®</sup> AF1601

▲ TEFLON<sup>®</sup> AF2400

◆ TEFLON<sup>®</sup> AF2130

patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

**Published:**

— *With international search report.*

TITLE  
PRESERVATION OF PAPER AND TEXTILE MATERIALS

531 Rec'd PCT/PTC

13 NOV 2001

FIELD OF THE INVENTION

5 The present invention relates to the preservation of paper articles (e.g., books, manuscripts, documents) and textiles articles (e.g., paintings on canvas, clothing, etc.) through the application of an amorphous fluoropolymer by, for example, spraying, dipping or brushing the article to be preserved with a solution of the fluoropolymer.

BACKGROUND

10 Commonly owned and copending PCT International Application No. PCT/US98/26903 discloses coating a substrate (e.g., a metal, ceramic or composite) including the application of a fluoropolymer solution to seal pores.

The use of fluoropolymer dispersions to coat and protect paper and fabrics is known (see e.g., U.S. Patent Nos. 4,742,140 and 5,674,961). Generally, these  
15 dispersions are comprised of particles in the neighborhood of 80 to 400 nm in diameter in an aqueous medium. The particles are not intended to fully or uniformly coat the fibers of paper or fabric. Also, because they are generally aqueous dispersions, items containing water-soluble dyes would be damaged by contact with water.

20 SUMMARY OF THE INVENTION

The present invention provides a method for strengthening a paper or textile article, comprising the steps of (a) applying to the article a solution of an amorphous fluoropolymer in a perfluoroalkane solvent; and (b) drying the article so that the solvent is essentially removed.

25 The present invention also relates to a strengthened paper or textile article comprising (i) a fibrous paper or textile substrate and (ii) amorphous fluoropolymer interconnecting fibers of said substrate.

BRIEF DESCRIPTION OF THE DRAWING

Figure 1 represents a plot of data from Table 1.

30 DETAILED DESCRIPTION

The present invention employs amorphous fluoropolymers which, for application, are dissolved in a perfluoroalkane solvent. Articles to be preserved are treated with the fluoropolymer solution by any suitable method, including but not limited to dipping, spraying and brushing. The article may be, but is not  
35 limited to, a book, manuscript, paper, fabric, article of clothing, painting, and the like. Normally, the amorphous fluoropolymer is used substantially transparent, and consequently there is no substantial difference in appearance between the treated article and the untreated article.

When fluoropolymer is deposited from solution onto a non-porous surface, a coating of about 5 to 20  $\mu\text{m}$  thick typically results. This thickness is related to the concentration of the solution used in the deposition. Generally, a 1% solution will produce a film about 5  $\mu\text{m}$  thick, and a 6% solution yields a film thickness of about 50  $\mu\text{m}$ . However, when the object on which the fluoropolymer is deposited is fibrous or porous, the fluoropolymer penetrates into the object. Commonly owned and copending PCT International Application No. PCT/US98/26903 and U.S. Patent Application Serial No. 215,441 describe the penetration of fluoropolymer solutions into pores in thermal spray coatings which are used for corrosion protection. Fluorine x-ray fluorescence micrographs were used to demonstrate fluoropolymer penetration into the pores.

Useful herein are solutions of fluoropolymers with molecular weights in the range of from 200,000 to 400,000. These fluoropolymers are known to have excellent chemical resistance; and their solutions generally have relatively low viscosities (on the order of about 60 to 300 centipoise at shear rates from about 50 to 300  $\text{sec}^{-1}$ ) which enables them to flow into the pores. The location of the fluoropolymer in the pores is also important because, unlike purely surface films, the material is not easily abraded or worn away. Rather, the fluoropolymer in the pore is protected from abrasion by the surrounding porous coating as well as any surface coating. Moreover, the fibers of the substrate are interconnected with fluoropolymer, thereby strengthening the article.

Treating paper with fluoropolymer solutions can significantly increase the tensile strength of paper, as shown in Example 2 below, as well as typically impart other desirable properties. The films or deposits have very low surface energies compared to untreated paper (e.g., in the range of 15 to 19 dynes/cm). Thus, they are generally difficult to wet with liquids such as water. Solid deposits like dirt, dust or inks will not easily adhere to such surfaces. The permeation of aggressive chemical constituents of the environment which may degrade or corrode the object is retarded, as the solutions penetrate into the bulk of the material as well as depositing on the surface. Finally, the fluoropolymer film or deposit itself is very inert to degradation from environmental chemicals.

One use for this invention is the preservation of a variety of papers, including books, newspaper pages and documents. As paper ages, it frequently becomes more brittle. This is a problem for historic books and documents of great age. Treatment of these papers with the fluoropolymer solutions, as described in this invention, have been shown to increase the tensile strength of the paper, as shown in the Examples below. As outlined in Examples 1 and 2 below, a paper or book can be dipped into the fluoropolymer/perfluoroalkane solution and air dried

to remove the solvent. The treated papers do not absorb water and therefore do not fall apart when immersed in water. No radical change in appearance or feel of the paper is normally noted for those with relatively low gloss, such as newsprint or copier paper. For glossier papers, a thin external film of polymer can ordinarily be seen on close visual inspection. Typically, no blurring or removal of ink is noted. Writing on treated paper with soft pointed, felt tip pens is typically more difficult than on untreated paper, although it is still relatively easy to mark with hard pointed, ball point pens. In general, it is more difficult to get treated articles dirty, and easier to clean them.

10 The treatment of the paper is considered reversible. The deposited polymer can be substantially removed by treating the treated paper with pure solvent to redissolve the fluoropolymer.

Textiles are fibrous materials, somewhat similar to paper in their behavior when exposed to these fluoropolymer solutions. These solutions penetrate into the weave, and upon drying leave fluoropolymer deposits, thereby increasing the strength of the textile. The textile material is made resistant to water or liquid absorption. Dyes used on the textile will not be affected by the solvent used, and the textile will be resistant to staining. A fluoropolymer film formed around the fibers protects them from environmental degradation by limiting the permeation of environmental chemicals and gases through the film. The process of this invention would be useful in preserving historical and heirloom textiles and garments, such as tapestries, costumes, wedding gowns and the like.

Paintings consist of paint or ink on a porous or fibrous substrate like canvas or paper. The fluoropolymer solution will deposit a film around the paint or ink which protects it from environmental degradation. The porous or fibrous substrate will be completely infiltrated with the polymer. The strength of the material would be increased. The painting would be resistant to water or liquid absorption, as well as staining.

15 The treatment of this invention is particularly useful for paper or textile having images made of ink, pigment or dye which is soluble in water, but not in perfluoroalkane solvents.

A variety of amorphous fluoropolymers may be used as the strengthener of this invention. This includes fluorine-containing homopolymers and co-polymers which are soluble at 0.5% by weight or greater in the solvent. An amorphous fluoropolymer is one which does not contain significant amounts of crystallinity when measured by DSC, or whose heat of melting is less than 2 J/g.

Suitable fluoropolymers include amorphous fluoropolymers which are copolymers containing units from functional fluorinated comonomers or

nonfunctional comonomers. Examples are copolymers of tetrafluoroethylene (TFE) with functional or non-functional monomers such as fluoroolefins having from 2 to 8 carbon atoms and fluorinated alkyl vinyl ether in which the alkyl group contains from 1 to 5 carbon atoms (e.g., 1, 3, 4 or 5 carbon atoms).

- 5 Examples of the non-functional monomers include hexafluoropropylene (HFP), chlorotrifluoro ethylene (CTFE), perfluoro(ethyl vinyl ether) (PEVE), perfluoro(methyl vinyl ether) (PMVE) and perfluoro(propylene vinyl ether) (PPVE). Functional monomers include, for example, perfluoroethyl vinyl ether (EVE),  $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{COOCH}_3$ ,  
10  $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{SO}_2\text{F}$ ,  $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{CN}$ ,  $\text{C}_3\text{N}_3(\text{CF}_2\text{CF}_2\text{OCF}(\text{CF}_3)\text{CF}_2\text{OCF}=\text{CF}_2)_3$  (EVE-triazine),  $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{CH}_2\text{OH}$ ,  $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{GH}_2\text{PO}_2(\text{OH})_2$  (EVE-P),  $\text{CF}_2=\text{FOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{COOH}$ , and 4,5-difluoro-2,2-bis(trifluoromethyl)-  
15 1,3-dioxole (PDD). Commercially available materials include those from DuPont, Wilmington, DE: Teflon® SF60 (TFE/PMVE/PEVE, DuPont, Wilmington DE), Teflon® SF61 (TFE/PMVE/PEVE/EVE-P), Teflon® SF50 (TFE/HFP), Teflon® AF1600, 1601 and 2400 (PDD/TFE), and Teflon® AF2130 (PDD/CTFE); and those from Asahi Glass, Japan: Cytop®.

- 20 Of note are amorphous fluoropolymers which comprise copolymerized units of TFE and PEVE. Amorphous copolymers of tetrafluoroethylene and perfluoro(ethyl vinyl ether) are disclosed in U.S. Patent Nos. 5,478,905, 5,637,663 and 5,663,255, and in commonly owned, co-pending U.S. Patent Application Serial No. 08/929,213; which are incorporated herein by reference. Copolymers  
25 including units from TFE and PEVE may also include units from one or more additional fluorinated monomers. A preferred additional monomer is PMVE. When perfluoro(methyl vinyl ether) is present in the fluoropolymer, perfluoro(ethyl vinyl ether) is preferably at least 15% of the combined weight of the combined perfluoro(ethyl vinyl ether) and perfluoro(methyl vinyl ether).

- 30 Also of note are amorphous fluoropolymers which comprise copolymerized units of TFE and PDD, or CTFE and PDD. Examples of these copolymers are known collectively as Teflon® AF, available from DuPont Company, Wilmington, DE. Various grades are available, including Teflon® AF1600, 1601 and 2400 (PDD/TFE) and Teflon® AF2130 (PDD/CTFE).

- 35 A perfluoroalkane solvent is a non-aqueous solvent in which a perfluoroalkane is the primary component. Suitable solvents include perfluorinated alkanes such as perfluorooctane. Suitable solvents also include mixtures which include perfluoroalkanes, such as FC-75 and FC-40 (3M,

Minneapolis, MN). In general, the perfluoroalkane solvents used in these solutions are not considered aggressive to many paper and textile articles. Most inks will not dissolve in perfluorinated solvents. Similarly, many substrates are unaffected by exposure to these solvents.

- 5       The fluoropolymer solutions may be applied to the fibrous articles by common coating methods, including but not limited to spray application, dipping and brushing. After application of the solutions, the articles can be dried by conventional methods (e.g., air or vacuum drying).

#### EXAMPLES

##### 10   Fluoropolymer Solution Preparation:

- Teflon® AF solutions were used in the examples below, and were used as received from E. I. du Pont de Nemours and Company, Wilmington, DE, unless otherwise noted. To dilute the Teflon® AF2130, solvent (FC-75, 3M, Minneapolis, MN) was weighed and was placed into a container, with the  
15   calculated amount of Teflon® AF2130 added to the solvent. The samples were mixed before use.

#### EXAMPLE 1

##### Paper Treatment

- Several types of paper, including newsprint and copier paper were dipped  
20   for about 30 seconds into several Teflon® AF solutions, having concentrations between 1 and 6% solids by weight, such that about half the sheet was impregnated with the solution. The papers were removed from the solution and dried for about 30 minutes. The entire sheets of paper were immersed in water at room temperature. The treated portion emerged in undamaged condition while the  
25   untreated paper fell apart. No dissolution or blurring of ink was observed in the treated portion of the newsprint.

#### EXAMPLE 2

##### Strength Testing of Paper

- The strength of treated paper was compared to that of an untreated paper.  
30   Strips of paper (20 pound White Wove, Gilbert, Inc., Menasha, WI) about 1 inch wide, 8 inches long, and 0.004 inches thick, were immersed for 10 minutes in solutions with varying concentrations of fluoropolymer. The strips were removed and dried, leaving a fluoropolymer deposit in the paper. The tensile strengths of the strips were measured using a model 1122 Instron test machine (Instron Corp.,  
35   Canton, MA) and ASTM Method D 828 procedures (the test bars were held in grips with a separation of 5 inches, and the cross head speed was 2 inches/minute). The fluoropolymer treatment increased the strength of the paper. The results are shown in Table 1 below, as well as in Figure 1.

TABLE 1

Fluoropolymer Solution Identification	Concentration of Fluoropolymer, %	Strength, Ksi	% Increase in Strength vs. Control
None	0	6.38	---
TEFLON® AF1600	3	7.42	16.3
TEFLON® AF1601	6	8.14	27.6
TEFLON® AF2400	1	7.09	11.1
TEFLON® AF2130	6	8.60	34.8
TEFLON® AF2130	3	8.55	34.0
TEFLON® AF2130	1	6.94	8.8



CLAIMS

What is claimed is:

1. A method for strengthening a paper or textile article, comprising the steps of:
  - 5 (a) applying to the article a solution of an amorphous fluoropolymer in a perfluoroalkane solvent; and
  - (b) drying the article so that the solvent is essentially removed.
2. The method of Claim 1 wherein the fluoropolymer has a molecular weight in the range of from 200,000 to 400,000.
- 10 3. The method of Claim 1 wherein the fluoropolymer is a copolymer of 4,5-difluoro-2,2-bis(trifluoromethyl)-1,3-dioxole with either tetrafluoroethylene or chlorotrifluoroethylene.
4. The method of Claim 1 wherein the fluoropolymer is a copolymer of tetrafluoroethylene with a monomer selected from fluoroolefins having from 2 to  
15 8 carbon atoms and fluorinated alkyl vinyl ethers where the alkyl group contains from 1 to 5 carbons.
5. A strengthened paper article, comprising:
  - (i) a fibrous paper substrate; and
  - (ii) amorphous fluoropolymer interconnecting fibers of said substrate.
- 20 6. The strengthened paper of Claim 5 wherein the fluoropolymer has a molecular weight in the range of from 200,000 to 400,000.
7. The strengthened paper of Claim 5 wherein the fluoropolymer is a copolymer of 4,5-difluoro-2,2-bis(trifluoromethyl)-1,3-dioxole with either tetrafluoroethylene or chlorotrifluoroethylene.
- 25 8. The strengthened paper of Claim 5 wherein the fluoropolymer is a copolymer of tetrafluoroethylene with a monomer selected from fluoroolefins having from 2 to 8 carbon atoms and fluorinated alkyl vinyl ethers where the alkyl group contains from 1 to 5 carbons.
9. A strengthened textile article, comprising:
  - 30 (i) a fibrous textile substrate; and
  - (ii) amorphous fluoropolymer interconnecting fibers of said substrate.



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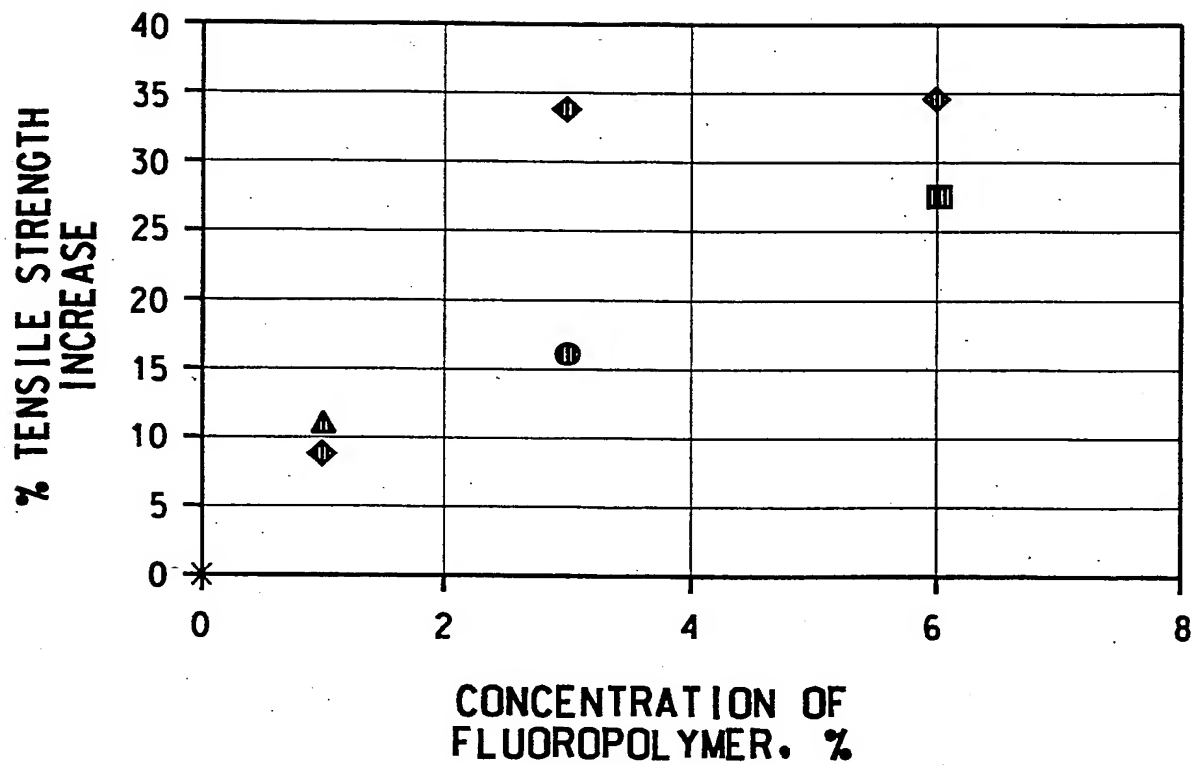


FIG. 1

\* NONE

● TEFLON® AF1600

■ TEFLON® AF1601

▲ TEFLON® AF2400

◆ TEFLON® AF2130



# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 00/16234

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 D21H25/18 D06M15/256

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 D21H D06M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 92 10532 A (VASCUTEK LTD) 25 June 1992 (1992-06-25)	9
Y	page 4, line 30 - line 33; claims 1,7-13,21; examples 1,2	5-7
Y	GB 1 007 981 A (LANGWELL WILLIAM H) 22 October 1965 (1965-10-22) the whole document	5-7
A	US 5 409 736 A (LEINER LEE H ET AL) 25 April 1995 (1995-04-25)	
A	WO 97 19224 A (INST NEUE MAT GEMEIN GMBH ;SCHMIDT HELMUT (DE); KASEMANN REINER (D) 29 May 1997 (1997-05-29) the whole document	1-8

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

6 September 2000

Date of mailing of the international search report

14/09/2000

Name and mailing address of the ISA

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Songy, O

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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"&amp;" document member of the same patent family

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Name and mailing address of the ISA

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Information on patent family members

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